


CNMG 120404, Grade: PV720

Order data

Order number	250102 PV720
GTIN	4960664723560
Item class	25E

Technical description

Cutting depth a_p	0.2 - 2.5 mm
Corner radius	0.4 mm
Feed f	0.05 - 0.3 mm/rev.
Cutting speed v_c main application	110 - 520 m/min
Main application	P
Grade	PV720
Chip breaker	PQ
Cutting conditions	continuous
Finishing/roughing assignment	Finishing
Tool material	Cermet
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4

Type of product

Indexable insert for turning