


**WN.G 080404, Grade: PV720**


## Order data

Order number	252112 PV720
GTIN	4960664726677
Item class	25E

## Technical description

Cutting conditions	continuous
Grade	PV720
Feed f	0.15 - 0.6 mm/rev.
Cutting depth $a_p$	1 - 3.8 mm
Cutting speed $v_c$ main application	110 - 490 m/min
Main application	P
Corner radius	0.4 mm
Chip breaker	PG
Finishing/roughing assignment	Semi-roughing
Tool material	Cermet
ISO code indexable insert	WNMG 080404
Number of changes/inserts	6

Tolerance	M
Type of product	Indexable insert for turning