

**CC.T 09T304, Grade: PV720****Order data**

Order number	260097 PV720
GTIN	4960664723393
Item class	25E

Technical description

Cutting conditions	continuous
Grade	PV720
Main application	P
Feed f	0.05 - 0.25 mm/rev.
Cutting depth a_p	0.5 - 2.5 mm
Corner radius	0.4 mm
Chip breaker	HQ
Cutting speed v_c main application	60 - 270 m/min
Finishing/roughing assignment	Finishing
Tool material	Cermet
ISO code indexable insert	CCMT 09T304
Number of changes/inserts	2

Tolerance	M
Type of product	Indexable insert for turning