


**CCMT 09T302, Grade: PV720**

**Order data**

Order number	260194 PV720
GTIN	4960664726837
Item class	25E

**Technical description**

Main application	P
Corner radius	0.2 mm
Grade	PV720
Cutting depth $a_p$	0.5 - 3 mm
Cutting conditions	continuous
Chip breaker	GK
Feed $f$	0.1 - 0.3 mm/rev.
Cutting speed $v_c$ main application	60 - 270 m/min
Finishing/roughing assignment	Semi-roughing
Tool material	Cermet
ISO code indexable insert	CCMT 09T302
Number of changes/inserts	2

Tolerance	M
Type of product	Indexable insert for turning