


**DC.T 070204, Grade: PV720**

**Order data**

Order number	260382 PV720
GTIN	4960664724123
Item class	25E

**Technical description**

Cutting speed $v_c$ main application	60 - 270 m/min
Corner radius	0.4 mm
Cutting depth $a_p$	0.5 - 1.5 mm
Grade	PV720
Chip breaker	HQ
Cutting conditions	continuous
Main application	P
Feed $f$	0.05 - 0.25 mm/rev.
Finishing/roughing assignment	Finishing
Tool material	Cermet
ISO code indexable insert	DCMT 070204
Number of changes/inserts	2

Tolerance	M
Type of product	Indexable insert for turning