

**DC.T 11T302, Grade: PV720****Order data**

Order number	260385 PV720
GTIN	4960664724147
Item class	25E

Technical description

Cutting conditions	continuous
Chip breaker	HQ
Grade	PV720
Main application	P
Cutting depth a_p	0.5 - 1.5 mm
Corner radius	0.2 mm
Feed f	0.05 - 0.25 mm/rev.
Cutting speed v_c main application	60 - 270 m/min
Finishing/roughing assignment	Finishing
Tool material	Cermet
ISO code indexable insert	DCMT 11T302
Number of changes/inserts	2

Tolerance	M
Type of product	Indexable insert for turning