

**DCMT 070208, Grade: PV720****Order data**

Order number	260486 PV720
GTIN	4960664726875
Item class	25E

Technical description

Chip breaker	GK
Cutting depth a_p	0.5 - 3 mm
Cutting conditions	continuous
Grade	PV720
Cutting speed v_c main application	60 - 270 m/min
Feed f	0.1 - 0.3 mm/rev.
Corner radius	0.8 mm
Main application	P
Finishing/roughing assignment	Semi-roughing
Tool material	Cermet
ISO code indexable insert	DCMT 070208
Number of changes/inserts	2

Tolerance	M
Type of product	Indexable insert for turning