



NC high pressure vice Centro Gripp, Type: 125



Order data

Order number	361180 125
GTIN	4250364402125
Item class	34A

Description

Version:

Guide track induction hardened, top and bottom faces ground.

With 25H6 M10 holes for zero point clamping system, pitch 200 mm.

Feature: Enclosed spindle, high swarf protection, minimal cleaning requirement.

Function:

- **Spindle with integral power intensifier.**
- **Clamping with adjustable torque wrench (18 – max. 70 Nm).**
- **Clamping centre adjustable.**
- **Repetition accuracy $\pm 1/100$ mm for angular workpieces.**

Application:

In conjunction with various jaws it can be used for conventional clamping, clamping of smooth-faced workpieces, and grip clamping.

Supplied with:

Hexagon L-wrench size 8, hexagon L-wrench size 6, hexagon socket 20AF-1/2 inch, 6 screws, 2 ring spanners 20AF.

Optional extras:

- **Gripp inserts No. 361238 – 361250 and No. 361160.**
- **Torque wrench No. 656050 size 120.**
- **Extension base No. 361230 size 125.**
- **Stepped jaws No. 361215.**
- **Carrier jaw, pivoting, No. 361207 size 125.**
- **Carrier jaw Uni-Gripp set, pivoting, No. 361209 size 125.**
- **Jaw No. 361222 size 125 and No. 361227 size 125.**

- **Universal gripp set No. 361345 size 125.**
- **Pull-down jaws No. 361229 size 125.**
- **Prismatic jaw No. 361185 size 125.**
- **Jaw blank No. 361186 size 125.**
- **Gripp jaw No. 361218.**
- **Pair of parallel inserts No. 361223 size 125.**
- **Clamping studs No. 360025 size 25M10 and size 25M10/138.**
- **Quick-change system for jaws No. 362635 size 1.**

Version: Zero point clamping system

Clamping force up to maximum: 40 kN

Torque: 70 N·m

Weight: 19.5 kg

Jaw width A: 112 mm

L: 329 mm

B: 154 mm

Technical description

Colour code for suitable accessories	Centro Gripp
Weight	19.5 kg
Travel distance v	46 mm
Clamping force up to maximum	40 kN
Longitudinal slot l H8	30 mm
Cross-slot n H7	20 mm
f	21 mm
x	127 mm
Jaw width A	112 mm
B	154 mm
y	200 mm
Torque	70 N·m
Base body height c	100 mm
i	129 mm
i	130 mm
L	329 mm
Type	125

Ø t	13 mm
Version	Zero point clamping system
Series	Centro Gripp
Type of product	Machine vice

Accessories

Gripp insert carbide height 7.1 - 8.6 mm Type	361242
Jaw 20 mm, for T-Rex / for Centro Gripp movable for type 125	361227 125
Workpiece back-stop 3-dimensional Type 125	360435 125
Extension base for type 125	361230 125
Jaw 64 mm, for T-Rex / for Centro Gripp movable for type 125	361222 125
Gripp jaw, for T-Rex / Centro Gripp movable for type 64	361218 64
Gripp insert with 4 spikes height 3.7 - 5.2 mm Type	361241
Gripp jaw, for T-Rex / Centro Gripp movable for type 125	361218 125
Vee gripp insert for type 125	361350 125
Pair of parallels Click system for type 125	361223 125
Gripp insert with 2 spikes, height 3.7 – 5.2 mm Type	361238
Stepped jaw coated , for T-Rex / Centro Gripp movable for type 125	361215 125
Jaw blank for Centro Gripp for type 125	361186 125
Universal gripp set (case with 4 units) for type 125	361345 125
Universal pull-down jaw, for T-Rex / Centro Gripp movable for type 125	361229 125
Carrier jaw for gripp inserts, for T-Rex / Centro Gripp pivoting for type 125	361207 125
Workpiece back-stop 3-dimensional Type 150	360430 150
Vee jaw for Centro Gripp for type 125	361185 125

Workpiece back-stop 3-dimensional Type 300	360430 300
Gripp insert height 5.5 mm round Type	361250
Component backstop	360555
Clamping insert with coating, height 5.2 – 6.7 mm smooth Type	361245
Carrier jaw Uni-Gripp set, for T-Rex / Centro Gripp pivoting for type 125	361209 125
Gripp insert with 2 spikes, height 5.2 – 6.7 mm Type	361240