

Garant**ER collet chuck Form ADB, SK 40 A = 130, for ER collet size: 32****Order data**

Order number	300525 32
GTIN	4045197830258
Item class	31A

Description**Version:**

Taper ground internally and externally. With Balluff/RFID chip bore.

GARANT –

- **Balancing quality G2.5 / 25,000 rpm**
- **All shanks hard turned (for smooth running!).**
- **GARANT precision clamping nut, fine balanced (G 2.5 / 25,000 rpm) and coated, giving high clamping force and low wear.**
- **Through bored.**

Application:

For clamping tools with plain shank in collets to DIN 6499 – Form A and B.

Supplied with:

Clamping nut.

Optional extras:

Pull studs (PS) No. 308600 – 308806, PS pull stud wrenches No.308820 – 308835, ER chuck key No. 309680 – 613300, ER collets No. 308901 – 309449, ER clamping nuts No. 309615 (for sealing rings), sealing rings No. 309625 – 309645 (for No. 309615).

Machining strategy: HSC

Clamping range: 2 - 20 mm

Overhang dimension A: 130 mm

External Ø D: 50 mm

Spare GARANT high-speed clamping nut No. 309610: 32

Spare HOLEX nut No. 309580: 32

Technical description

Clamping range	2 - 20 mm
Overhang dimension A	130 mm
Spare HOLEX nut No. 309580	32
External Ø D	50 mm
for ER collets	32
Spare GARANT high-speed clamping nut No. 309610	32
Clamping Ø D ₁	2-20 mm
Adapter	SK 40 A = 130
Arbor standard	ISO 7388-1
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HSC
Balluffchip bore	yes
Type of product	Collet chuck

Accessories

ER collet Nominal clamping Ø d 14 mm	309000 14
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 5 mm	309448 5
Pull stud 45° sealed suitable for steep tapers 40	308760 40
ER collet Nominal clamping Ø d 12 mm	308981 12
ER plain bearing clamping nut for ER 40	309612 40
Pull stud sealed, form B suitable for steep tapers 40	308620 40
Pull stud sealed suitable for steep tapers 40	308660 40
ER collet Nominal clamping Ø d 10 mm	308981 10
ER collet Nominal clamping Ø d 14 mm	308981 14
ER collet Nominal clamping Ø d 7 mm	309000 7

ER collet with seal Nominal clamping Ø d 8 mm	309001 8
ER collet for machine taps with seal Nominal clamping Ø d 6 mm	309416 6
ER collet for machine taps with seal Nominal clamping Ø d 4,5 mm	309414 4,5
ER chuck key for ER collet chuck 32	309680 32
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 11 mm	309432 11
ER collet for machine taps with seal Nominal clamping Ø d 7 mm	309414 7
ER collet for machine taps with seal Nominal clamping Ø d 10 mm	309416 10
ER collet Nominal clamping Ø d 20 mm	308981 20
ER collet with seal and spray nozzles Nominal clamping Ø d 3 mm	309002 3
ER collet set 18 pieces 3–20 mm with seal	309284
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 4 mm	309448 4
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 10 mm	309418 10
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 9 mm	309448 9
ER collet for machine taps with seal Nominal clamping Ø d 4,5 mm	309416 4,5
ER clamping nut for HiRunER collet chucks for ER 40	309617 40
ER collet Nominal clamping Ø d 15 mm	309000 15
ER collet with seal Nominal clamping Ø d 7 mm	308986 7
Pull stud Mazak, form A suitable for steep tapers 40M	308670 40M
ER collet with seal Nominal clamping Ø d 4 mm	308986 4
Pull stud 60° sealed suitable for steep tapers 40	308785 40
ER collet Nominal clamping Ø d 3 mm	308981 3
Pull stud, 18CrNiMo7 Form A suitable for steep tapers 40	308605 40
	309416 12

ER collet for machine taps with seal Nominal clamping Ø d 12 mm	
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 8 mm	309448 8
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 16 mm	309418 16
ER collet Nominal clamping Ø d 10 mm	309000 10
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 12 mm	309432 12
ER collet with seal Nominal clamping Ø d 20 mm	309001 20
Pull stud 90° sealed suitable for steep tapers 40	308795 40
ER collet for machine taps with seal Nominal clamping Ø d 20 mm	309416 20
ER collet with seal Nominal clamping Ø d 18 mm	308986 18
ER collet with seal Nominal clamping Ø d 10 mm	308986 10
ER plain bearing clamping nut for ER 32	309612 32
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 14 mm	309448 14
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 7 mm	309418 7
Special pull stud with internal thread suitable for steep tapers 40	308740 40
ER collet for machine taps with seal Nominal clamping Ø d 16 mm	309416 16
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 11 mm	309448 11
ER collet with seal and spray nozzles Nominal clamping Ø d 5 mm	309002 5
ER collet with seal and spray nozzles Nominal clamping Ø d 4 mm	309002 4
ER collet with seal and spray nozzles Nominal clamping Ø d 15 mm	309002 15
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 14 mm	309418 14

Pull stud Hurco 45° with fit sealed suitable for steep tapers 40	308802 40
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 6 mm	309448 6
ER clamping nut for HiRunER collet chucks for ER 32	309617 32
ER collet with seal and spray nozzles Nominal clamping Ø d 9 mm	309002 9
ER collet Nominal clamping Ø d 16 mm	309000 16
ER collet for machine taps with seal Nominal clamping Ø d 16 mm	309414 16
ER collet with seal Nominal clamping Ø d 8 mm	308986 8
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 8 mm	309432 8
Pull stud Form A suitable for steep tapers 40	308600 40
ER collet with seal Nominal clamping Ø d 10 mm	309001 10
ER collet with seal and spray nozzles Nominal clamping Ø d 18 mm	309002 18
Pull stud 45° sealed suitable for steep tapers 40	308765 40
ER collet set 8 pieces 4–16, 20 mm with seal	309026
Torque insert for Pull studs to SO 7388 suitable for ISO taper size 40	308812 40
ER collet with seal Nominal clamping Ø d 5 mm	308986 5
ER collet Nominal clamping Ø d 5 mm	308981 5
ER collet for machine taps with seal Nominal clamping Ø d 10 mm	309414 10
ER collet Nominal clamping Ø d 18 mm	308981 18
ER collet for machine taps with seal Nominal clamping Ø d 9 mm	309414 9
ER collet for machine taps with seal Nominal clamping Ø d 6 mm	309414 6
ER clamping nut High Speed for ER 32	309610 32
ER collet with seal and spray nozzles Nominal clamping Ø d 6 mm	309002 6

ER collet set 15 pieces 2–16 mm	309240
ER collet for machine taps with seal Nominal clamping Ø d 18 mm	309414 18
ER collet for machine taps with seal Nominal clamping Ø d 18 mm	309416 18
ER collet Nominal clamping Ø d 5 mm	309000 5
ER collet with seal Nominal clamping Ø d 16 mm	309001 16
ER collet with seal and spray nozzles Nominal clamping Ø d 16 mm	309002 16
Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308625 40
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 11 mm	309418 11
ER collet with seal and spray nozzles Nominal clamping Ø d 19 mm	309002 19
ER collet Nominal clamping Ø d 9 mm	308981 9
ER collet for machine taps with seal Nominal clamping Ø d 11 mm	309414 11
ER collet Nominal clamping Ø d 7 mm	308981 7
Pull stud Mori-Seiki, sealed, form A suitable for steep tapers 40	308630 40
ER collet Nominal clamping Ø d 6 mm	309000 6
ER collet with seal Nominal clamping Ø d 15 mm	308986 15
Pull stud sealed, form B suitable for steep tapers 40	308650 40
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 4,5 mm	309432 4,5
ER clamping nut for ER 40	309580 40
Pull stud sealed, form A suitable for steep tapers 40	308610 40
ER collet set 18 pieces 3–20 mm with seal and spray nozzles	309285
ER collet with seal Nominal clamping Ø d 17 mm	309001 17

ER collet with seal and spray nozzles Nominal clamping \varnothing d 17 mm	309002 17
ER clamping nut High Speed for ER 40	309610 40
Pull stud 90° sealed suitable for steep tapers 40	308790 40
ER collet set 18 pieces 3–20 mm	309280
ER collet for machine taps with seal and spray nozzles Nominal clamping \varnothing d 6 mm	309418 6
ER collet with seal Nominal clamping \varnothing d 7 mm	309001 7
ER collet with seal and spray nozzles Nominal clamping \varnothing d 12 mm	309002 12
ER collet with seal and spray nozzles Nominal clamping \varnothing d 8 mm	309002 8
ER collet Nominal clamping \varnothing d 17 mm	309000 17
ER collet for machine taps with seal Nominal clamping \varnothing d 8 mm	309416 8
ER collet with seal Nominal clamping \varnothing d 9 mm	308986 9
ER collet with seal Nominal clamping \varnothing d 12 mm	308986 12
ER collet with seal Nominal clamping \varnothing d 16 mm	308986 16
ER collet with seal Nominal clamping \varnothing d 11 mm	309001 11
ER collet Nominal clamping \varnothing d 16 mm	308981 16
ER clamping nut for ER 32	309580 32
ER collet Nominal clamping \varnothing d 15 mm	308981 15
Pull stud sealed suitable for steep tapers 40	308635 40
ER collet with seal Nominal clamping \varnothing d 9 mm	309001 9
Special pull stud with no internal thread sealed suitable for steep tapers 40	308720 40
ER collet with seal Nominal clamping \varnothing d 14 mm	309001 14
ET collet for thread tapping, with axial compensation Nominal clamping \varnothing d 6 mm	309432 6
Torque insert for Pull studs to DIN 69872 suitable for ISO taper size 40	308810 40
ER collet Nominal clamping \varnothing d 13 mm	308981 13

ER collet Nominal clamping Ø d 19 mm	309000 19
ER collet with seal Nominal clamping Ø d 19 mm	308986 19
ER collet Nominal clamping Ø d 17 mm	308981 17
ER collet with seal Nominal clamping Ø d 5 mm	309001 5
ER collet Nominal clamping Ø d 4 mm	308981 4
ER collet with seal Nominal clamping Ø d 13 mm	308986 13
ER collet with seal Nominal clamping Ø d 6 mm	309001 6
ER collet Nominal clamping Ø d 9 mm	309000 9
ER collet Nominal clamping Ø d 11 mm	308981 11
ER collet with seal Nominal clamping Ø d 6 mm	308986 6
ER collet with seal Nominal clamping Ø d 14 mm	308986 14
Wrench for pull studs ISO 7388 suitable for ISO taper size 40	308830 40
ER collet with seal Nominal clamping Ø d 17 mm	308986 17
ER collet Nominal clamping Ø d 8 mm	308981 8
ER collet with seal and spray nozzles Nominal clamping Ø d 11 mm	309002 11
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 9 mm	309432 9
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 7 mm	309448 7
ER collet for machine taps with seal Nominal clamping Ø d 20 mm	309414 20
ER collet with seal and spray nozzles Nominal clamping Ø d 7 mm	309002 7
ER collet with seal and spray nozzles Nominal clamping Ø d 20 mm	309002 20
Special pull stud with no internal thread sealed suitable for steep tapers 40	308700 40
ER collet Nominal clamping Ø d 20 mm	309000 20
ER collet Nominal clamping Ø d 11 mm	309000 11
ER collet with seal Nominal clamping Ø d 15 mm	309001 15

ER collet for machine taps with seal Nominal clamping Ø d 8 mm	309414 8
ER collet Nominal clamping Ø d 13 mm	309000 13
Pull stud, 18CrNiMo7 sealed, form B suitable for steep tapers 40	308615 40
Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40
ER collet with seal and spray nozzles Nominal clamping Ø d 13 mm	309002 13
ER collet for machine taps with seal Nominal clamping Ø d 9 mm	309416 9
ER collet with seal Nominal clamping Ø d 11 mm	308986 11
ER collet with seal Nominal clamping Ø d 19 mm	309001 19
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 7 mm	309432 7
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 8 mm	309418 8
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 12 mm	309448 12
ER collet for machine taps with seal Nominal clamping Ø d 12 mm	309414 12
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 20 mm	309418 20
ER collet with seal and spray nozzles Nominal clamping Ø d 14 mm	309002 14
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 18 mm	309418 18
ER collet with seal and spray nozzles Nominal clamping Ø d 10 mm	309002 10
ER collet for machine taps with seal Nominal clamping Ø d 14 mm	309416 14
ER collet with seal Nominal clamping Ø d 12 mm	309001 12
ER collet for machine taps with seal Nominal clamping Ø d 14 mm	309414 14

ET collet for thread tapping, with axial compensation Nominal clamping Ø d 10 mm	309432 10
ER collet with seal Nominal clamping Ø d 20 mm	308986 20
ER collet Nominal clamping Ø d 3 mm	309000 3
ER collet set 18 pieces 3–20 mm	309024
Pull stud Form B suitable for steep tapers 40	308640 40
ER collet Nominal clamping Ø d 4 mm	309000 4
ER collet Nominal clamping Ø d 12 mm	309000 12
ER collet for machine taps with seal Nominal clamping Ø d 11 mm	309416 11
ER collet Nominal clamping Ø d 19 mm	308981 19
ER collet for machine taps with seal Nominal clamping Ø d 7 mm	309416 7
Hurco 45° pull stud with 4-mm bore and fit sealed suitable for steep tapers 40	308801 40
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 4,5 mm	309448 4,5
ER collet with seal Nominal clamping Ø d 3 mm	308986 3
ER collet with seal Nominal clamping Ø d 3 mm	309001 3
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 10 mm	309448 10
ER collet Nominal clamping Ø d 6 mm	308981 6
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 4,5 mm	309418 4,5
ER collet Nominal clamping Ø d 18 mm	309000 18
ER collet for machine taps with seal and spray nozzles Nominal clamping Ø d 9 mm	309418 9
ER collet with seal Nominal clamping Ø d 4 mm	309001 4
ER collet with seal Nominal clamping Ø d 18 mm	309001 18
ER collet with seal Nominal clamping Ø d 13 mm	309001 13
ER collet Nominal clamping Ø d 8 mm	309000 8
	309418 12

ER collet for machine taps with seal and spray nozzles
Nominal clamping \varnothing d 12 mm
