

# Permanent magnetic circular chuck, with radial pole distribution, Chuck Ø: 250mm



## **Order data**

Order number	380810 250
GTIN	4045197310934
Item class	335

## **Description**

#### **Version:**

- · Neodymium magnet system for strong clamping force.
- · Concentric grooves to assist component alignment.
- $\cdot\,$  Centre is magnetically inactive, so that the plate can be bored through.

ON-OFF control by hand-operated lever.

## **Application:**

- · For grinding and turning.
- · Particularly suitable for clamping annular components, due to radial pole distribution.
- · For round and annular workpieces

## **Technical description**

Chuck ∅	250 mm
Weight	20 kg
Height tolerance	+0.5 / -2 mm
maximum boring-out Ø	50 mm

Centre Ø	80 mm
Centring hole depth	5 mm
Ø non-magnetic core	30 mm
Thread Ø	8×M6
Pitch circle Ø	140 / 220 mm
Nominal clamping force	135 N/cm <sup>2</sup>
Height	70 mm
Type of product	Magnetic clamping chuck