



## Knurl forming tool universal, Shank size: 25mm



### Order data

Order number	290098 25
GTIN	4030741471674
Item class	29H

### Description

#### Version:

Working area can be extended by rotating the knurl carrier.

Grub screws in the shank for clearance angle correction.

Carbide roller pin for increased wear resistance.

**Modular design: Can be used universally as right-hand or left-hand version.**

- **Minimal pressure reduces stress on the workpiece and machine.**
- **Synchronising spindle for easy adjustment of knurl carriers and centre heights.**

### Technical description

for knurl width w	8 mm
Shank height	20 mm
for knurl bore $\varnothing d_2$	6 mm
Shank width	25 mm
for knurl $\varnothing d_1$	20 mm
Working range	3.5 - 65 mm

for knurled countersunk $\varnothing d_3$	13 mm
Closure stud	299925 2
Disc	299927 2
for knurl profile	RAA 2×AA
Type of product	Self-centering knurling tool

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## Accessories

Disc Type 2	299927 2
Closure stud Type 2	299925 2