



High-pressure vice without swivel base, Jaw width: 113mm



Order data

Order number	362075 113
GTIN	2050001760845
Item class	32E

Description

Version:

- Base body and movable upper sliding blocks made of spheroidal graphite iron GGG 60, slides hardened and ground.
- Hydro-mechanical power intensifier with precise clamping force pre-selection.
- Maintenance-free and fully enclosed high-pressure spindle.
- As standard with hardened and ground smooth clamping jaws.
- Base plate with longitudinal and cross slots provides for quick and precise alignment of the vice in longitudinal and transverse directions.

Callout:

Exchangeable jaws.

Quick adjustment of the clamping range.

Pre-setting of the clamping pressure.

Application:

For vibration-free, reliable clamping under high cutting and feed rate forces. Quick clamping by hand crank.

Supplied with:

1 pair grooved jaws (rear face smooth), hand crank.

Optional extras:

Replacement jaws No. 362076; 362077; 362079, swivel base No. 362073.

Technical description

Clamping range b III	109 - 170 mm
L ₄	413 - 583 mm

Clamping force	30 kN
H	55 mm
Jaw width	113 mm
Colour code for suitable accessories	High press. vices
Clamping range b II	52 - 113 mm
Support height G ± 0.02	65.5 mm
Jaw height C	31.6 mm
Clamping range b I	0 - 56 mm
Base body height c	97 mm
Weight	24 kg
Type of product	Machine vice

Accessories

Swivel base for vice for jaw width 113 mm	362073 113
Jaw with longitudinal grooves, other face smooth for jaw width 113 mm	362076 113
Jaw with fine serrations, other face with longitudinal grooves for jaw width 113 mm	362077 113
Jaw with Vees, other face with longitudinal grooves for jaw width 113 mm	362079 113
Swivel base for vice for jaw width 135 mm	362073 135