

**Garant**
**Chamfer mill 60°, Weldon shank, Type: 20**

**Order data**

Order number	216552 20
GTIN	4045197851758
Item class	210

**Description**
**Note:**

Use GARANT torque screwdriver TQ No. **211750 size 3.0** with bit No. **674252 size 15IP**.

**Technical description**

Number of cutting edges Z	2
Shank $\varnothing D_s$ h6	25 mm
Insert screw	219844 (15IP; 3.0 Nm)
Overhang $L_1$	39 mm
suitable indexable insert	260986 HB725-1
$\varnothing D$	20 mm
Overall length $L_{tot}$	100 mm
maximum chamfering $\varnothing D_{max}$	35 mm
Shank type	Weldon shank
Chamfering angle forwards	60 degrees
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable end mill

---

**Accessories**

PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP	674252 15IP
Torque screwdriver, fixed setting set torque 3,0 N·m	211750 3,0
Clamping screw	219844