

3M**Diamond wet stone in a leather case, Abrasive media code / grit μm : D25****Order data**

Order number	559150 D25
GTIN	2050001661470
Item class	53M

Description**Version:**

Evenly distributed diamond coating, bonded in a layer of nickel. **Virtually unlimited life!**

Application:

For sharpening and honing tools for metal and woodworking. Suitable for steel, HSS, and carbide. For small or pointed tools use the side without holes in the face.

Not suitable for filing.

3M quality, slightly less thick diamond layer. For fine surfaces for finish grinding.

Note:

Do not use dry, use with water or paraffin.

Technical description

Grit designation	fine
Grinding media	Diamond
Grinding medium code	D
Length	100 mm
Width	25 mm
Height	7 mm
Packaging	Leather case
Type of product	Whetstone

User data

	Suitability	V_c	ISO code
Alu Mg	suitable		
Steel < 900 N/mm ²	suitable		
Steel < 1400 N/mm ²	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
Carbide (HM)	suitable		
INOX	suitable		
Ti	suitable		
GG(G)	suitable		
CuZn	suitable		
Plastic, GRP	suitable		
Stone	suitable		
Uni	suitable		
wet maximum	suitable		