



## Rough grinding disc PREMIUM\*\*\* Focur, Disc Ø×disc width: 178X7mm



### Order data

Order number	560200 178X7
GTIN	9003172337593
Item class	53T

### Description

#### Version:

**Special type for grinding cast iron.** High-quality Zirconium Aluminium Oxide and Silicon Carbide permit very high metal removal rates at low contact forces, even on **castings with burnt-on residues**.

#### Specification: ZA24N-BFX.

- **Grit, bonding, abrasive additives as well as reinforcement of the rough grinding discs are optimised for maximum metal removal rate and working life in their respective applications.**
- **Shapes: Rough grinding discs, depressed centres (shapes 27, 28, 29)**
- **Grinding angle 20° to 30°**
- **Application: On electric and pneumatic angle grinders with maximum 80 m/s circumferential speed for grinding welds, surfaces, and edges.**

### Technical description

Bore Ø	22.23 mm
Disc thickness	7 mm

maximum speed	8500 min <sup>-1</sup>
Disc Ø	178 mm
Grinding medium code	ZA
Specification	A24Q-BFX
recommended approach angle	20-30 degrees
optimised for material	Cast iron
maximum circumferential speed	80 m/s
Type of product	Rough grinding wheel

### User data

	Suitability	V <sub>c</sub>	ISO code
Steel < 60 HRC	suitable only under restricted conditions		
Steel < 67 HRC	suitable only under restricted conditions		
GG(G)	suitable		
Plastic, GRP	suitable only under restricted conditions		
dry	suitable		