



## Rough grinding disc PREMIUM\*\*\*, Disc Ø×disc width: 230X7mm



### Order data

Order number	560300 230X7
GTIN	9003170054225
Item class	53T

### Description

#### Version:

**Special type** for finishing CrNi steels. Best metal removal rates also on steel.

#### Specification: A30R-BFX.

- **Grit, bonding, abrasive additives** as well as reinforcement of the rough grinding discs are optimised for maximum metal removal rate and working life in their respective applications.
- **Shapes:** Rough grinding discs, depressed centres (shapes 27, 28, 29)
- **Grinding angle** 20° to 30°
- **Application:** On electric and pneumatic angle grinders with maximum 80 m/s circumferential speed for grinding welds, surfaces, and edges.

### Technical description

Bore Ø	22.23 mm
maximum speed	6600 min <sup>-1</sup>
Disc thickness	7 mm
Disc Ø	230 mm

Grinding medium code	A
Iron, sulphur and chlorine constituents	< 0.1 %
recommended approach angle	20-30 degrees
optimised for material	INOX
maximum circumferential speed	80 m/s
Type of product	Rough grinding wheel

### User data

	Suitability	V <sub>c</sub>	ISO code
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
INOX	suitable		
Ti	suitable		
GG(G)	suitable only under restricted conditions		
Plastic, GRP	suitable only under restricted conditions		
dry	suitable		