器 PFERD

Diamond riffler file, 150 mm Grit D126 (medium) general-purpose, Type: 11

Order data	
Order number	529650 11
GTIN	4007220017036
Item class	53B

Description

Version:

Shape similar to No. 528050, but covered at both ends with diamond powder of uniform grit.

Application:

For precision finishing of form tools made of hardened steel or carbide.

Minimum pressure in use.

Technical description

Cross-section with coating	3.2×2 mm	
Shape description	crossing, straight	
Coating length	25 mm	
Grinding media	Diamond	
Grinding medium code	D	
Grit	D126	
Overall length	150 mm	
Type of product	Riffler file	

User data

	Suitability	\mathbf{V}_{c}	ISO code
Steel < 1400 N/mm ²	suitable		
Steel < 55 HRC	suitable		

Steel < 60 HRC	suitable	
Steel < 67 HRC	suitable	
Carbide (HM)	suitable	
INOX	suitable	
Ti	suitable	
GG(G)	suitable	
Plastic, GRP	suitable	
Stone	suitable only under restricted conditions	