



## Rough grinding disc PREMIUM\*\*\* "2 in 1", Disc Ø×disc width: 230X4mm



### Order data

Order number	560100 230X4
GTIN	9003170054065
Item class	53T

### Description

#### Version:

- **Grit, bonding, abrasive additives as well as reinforcement of the rough grinding discs are optimised for maximum metal removal rate and working life in their respective applications.**
- **Shapes: Rough grinding discs, depressed centres (shapes 27, 28, 29)**
- **Grinding angle 20° to 30°**
- **Application: On electric and pneumatic angle grinders with maximum 80 m/s circumferential speed for grinding welds, surfaces, and edges.**

Aggressive rough grinding disc (low hardness grade Q) for **universal use on stainless steel and steel** with high metal removal rate and long service life.

**Specification: A30Q-BFX.**

### Technical description

maximum speed	6600 min <sup>-1</sup>
Disc thickness	4 mm
Bore Ø	22.23 mm

Disc Ø	230 mm
Grinding medium code	A
Specification	A30Q-BFX
Iron, sulphur and chlorine constituents	< 0.1 %
recommended approach angle	20-30 degrees
optimised for material	Steel
optimised for material	INOX
maximum circumferential speed	80 m/s
Type of product	Rough grinding wheel

### User data

	Suitability	V <sub>c</sub>	ISO code
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
INOX	suitable only under restricted conditions		
Ti	suitable only under restricted conditions		
GG(G)	suitable only under restricted conditions		
Plastic, GRP	suitable only under restricted conditions		
Uni	suitable only under restricted conditions		
dry	suitable		