# TROLD

## Rough grinding disc PREMIUM\*\*\* Focur, Disc Ø×disc width: 230X7mm



## Order data

Order number	560200 230X7	
GTIN	9003172337623	
Item class	53T	

### Description

#### Version:

**Special type** for **grinding cast iron.** High-quality Zirconium Aluminium Oxide and Silicon Carbide permit very high metal removal rates at low contact forces, even on **castings with burnt-on residues.** 

#### Specification: ZA24N-BFX.

- Grit, bonding, abrasive additives as well as reinforcement of the rough grinding discs are optimised for maximum metal removal rate and working life in their respective applications.
- · Shapes: Rough grinding discs, depressed centres (shapes 27, 28, 29)
- · Grinding angle 20° to 30°
- Application: On electric and pneumatic angle grinders with maximum 80 m/s circumferential speed for grinding welds, surfaces, and edges.

	Tech	nical	description
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maximum speed	6600 min <sup>-1</sup>
Disc thickness	7 mm

Bore Ø	22.23 mm	
Disc Ø	230 mm	
Grinding medium code	ZA	
Specification	A24Q-BFX	
recommended approach angle	20-30 degrees	
ptimised for material Cast iron		
maximum circumferential speed	80 m/s	
Type of product	Rough grinding wheel	

# User data

	Suitability	V <sub>c</sub>	ISO code
Steel < 60 HRC	suitable only under restricted conditions		
Steel < 67 HRC	suitable only under restricted conditions		
GG(G)	suitable		
Plastic, GRP	suitable only under restricted conditions		
dry	suitable		