

Rough grinding disc PREMIUM***, Disc Ø×disc width: 115X7mm



Order data

Order number	560405 115X7		
GTIN	9003175760497		
Item class	53T		

Description

Version:

Special type for working non ferrous metals such as aluminium, brass, bronze etc. Specification: A36L-BFX.

- Grit, bonding, abrasive additives as well as reinforcement of the rough grinding discs are optimised for maximum metal removal rate and working life in their respective applications.
- · Shapes: Rough grinding discs, depressed centres (shapes 27, 28, 29)
- Grinding angle 20° to 30°
- Application: On electric and pneumatic angle grinders with maximum 80 m/s circumferential speed for grinding welds, surfaces, and edges.

Technical description

Bore Ø	22.23 mm	
maximum speed	13300 min ⁻¹	
Disc thickness	7 mm	
Disc Ø	115 mm	

Grinding medium code	Α		
Iron, sulphur and chlorine constituents	< 0.1 %		
recommended approach angle	20-30 degrees		
optimised for material	Aluminium		
optimised for material	Non-ferrous metals		
maximum circumferential speed	80 m/s		
Type of product	Rough grinding wheel		

User data

	Suitability	\mathbf{V}_{c}	ISO code
Alu Mg	suitable		
CuZn	suitable		
dry	suitable		