# TROLD

# Rough grinding disc PREMIUM\*\*\*, Disc Ø×disc width: 178X7mm



## Order data

Order number	560405 178X7		
GTIN	9003175760503		
Item class	53T		

## Description

#### Version:

Special type for working non ferrous metals such as aluminium, brass, bronze etc. Specification: A36L-BFX.

- Grit, bonding, abrasive additives as well as reinforcement of the rough grinding discs are optimised for maximum metal removal rate and working life in their respective applications.
- · Shapes: Rough grinding discs, depressed centres (shapes 27, 28, 29)
- · Grinding angle 20° to 30°
- Application: On electric and pneumatic angle grinders with maximum 80 m/s circumferential speed for grinding welds, surfaces, and edges.

### **Technical description**

Bore Ø	22.23 mm		
Disc thickness	7 mm		
maximum speed	8500 min <sup>-1</sup>		
Disc Ø	178 mm		

# roup 🔥

Grinding medium code	А		
Iron, sulphur and chlorine constituents	< 0.1 %		
recommended approach angle	20-30 degrees		
optimised for material	Aluminium		
optimised for material	Non-ferrous metals		
maximum circumferential speed	80 m/s		
Type of product	Rough grinding wheel		

## User data

	Suitability	V <sub>c</sub>	ISO code
Alu Mg	suitable		
CuZn	suitable		
dry	suitable		