



Rough grinding disc PREMIUM*** "2 in 1", Disc Ø×disc width: 115X7mm



Order data

Order number	560110 115X7
GTIN	9003170020299
Item class	53T

Description

Version:

- **Grit, bonding, abrasive additives as well as reinforcement of the rough grinding discs are optimised for maximum metal removal rate and working life in their respective applications.**
- **Shapes: Rough grinding discs, depressed centres (shapes 27, 28, 29)**
- **Grinding angle 20° to 30°**
- **Application: On electric and pneumatic angle grinders with maximum 80 m/s circumferential speed for grinding welds, surfaces, and edges.**

Aggressive rough grinding disc (low hardness grade Q) for **universal use on stainless steel and steel** with high metal removal rate and long service life.

Aggressive high-performance version with **significantly longer working life**. Well-defined rounded edges permit a pleasant start-up to the grinding operation. Unintentional digging in is avoided.

Specification: A24Q-BFX.

Technical description

Bore Ø	22.23 mm
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Disc thickness	7 mm
maximum speed	13300 min ⁻¹
Disc Ø	115 mm
Grinding medium code	A
Specification	A24Q-BFX
Iron, sulphur and chlorine constituents	< 0.1 %
recommended approach angle	20-30 degrees
optimised for material	Steel
optimised for material	INOX
maximum circumferential speed	80 m/s
Type of product	Rough grinding wheel

User data

	Suitability	V _c	ISO code
Steel < 900 N/mm ²	suitable		
Steel < 1400 N/mm ²	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
INOX	suitable only under restricted conditions		
Ti	suitable only under restricted conditions		
GG(G)	suitable only under restricted conditions		
Plastic, GRP	suitable only under restricted conditions		
Uni	suitable only under restricted conditions		
dry	suitable		

