

# Rough grinding disc PREMIUM\*\*\*, Disc Ø×disc width: 230X7mm



### **Order data**

Order number	560405 230X7		
GTIN	9003170054164		
Item class	53T		

## **Description**

#### **Version:**

Special type for working non ferrous metals such as aluminium, brass, bronze etc. Specification: A36L-BFX.

- Grit, bonding, abrasive additives as well as reinforcement of the rough grinding discs are optimised for maximum metal removal rate and working life in their respective applications.
- · Shapes: Rough grinding discs, depressed centres (shapes 27, 28, 29)
- Grinding angle 20° to 30°
- Application: On electric and pneumatic angle grinders with maximum 80 m/s circumferential speed for grinding welds, surfaces, and edges.

## **Technical description**

Disc thickness	7 mm	
maximum speed	6600 min <sup>-1</sup>	
Bore Ø	22.23 mm	
Disc Ø	230 mm	

Grinding medium code	Α		
Iron, sulphur and chlorine constituents	< 0.1 %		
recommended approach angle	20-30 degrees		
optimised for material	Aluminium		
optimised for material	Non-ferrous metals		
maximum circumferential speed	80 m/s		
Type of product	Rough grinding wheel		

## **User data**

	Suitability	$\mathbf{V}_{c}$	ISO code
Alu Mg	suitable		
CuZn	suitable		
dry	suitable		