



Diamond riffler file, 150 mm Grit D126 (medium) general-purpose, Type: 1



Order data

| | |
|--------------|---------------|
| Order number | 529650 1 |
| GTIN | 4007220017098 |
| Item class | 53B |

Description

Version:

Shape similar to No. 528050, but covered at both ends with diamond powder of uniform grit.

Application:

For precision finishing of form tools made of **hardened steel** or **carbide**.

Minimum pressure in use.

Technical description

| | |
|----------------------------|--------------------|
| Shape description | flat plain, curved |
| Cross-section with coating | 3.1×3 mm |
| Coating length | 25 mm |
| Grinding media | Diamond |
| Grinding medium code | D |
| Grit | D126 |
| Overall length | 150 mm |
| Type of product | Riffler file |

User data

| | Suitability | V _c | ISO code |
|--------------------------------|-------------|----------------|----------|
| Steel < 1400 N/mm ² | suitable | | |
| Steel < 55 HRC | suitable | | |

| | |
|----------------|---|
| Steel < 60 HRC | suitable |
| Steel < 67 HRC | suitable |
| Carbide (HM) | suitable |
| INOX | suitable |
| Ti | suitable |
| GG(G) | suitable |
| Plastic, GRP | suitable |
| Stone | suitable only under restricted conditions |