### 爨 PFERD

# Diamond riffler file, 150 mm Grit D126 (medium) general-purpose, Type: 1L

# Order data

Order number	529650 1L
GTIN	4007220016978
Item class	53B

## **Description**

#### **Version:**

Shape similar to No. 528050, but covered at both ends with diamond powder of uniform grit.

#### **Application:**

For precision finishing of form tools made of hardened steel or carbide.

Minimum pressure in use.

## **Technical description**

Cross-section with coating	3.8×1.6 mm	
Shape description	flat plain, straight	
Coating length	25 mm	
Grinding media	Diamond	
Grinding medium code	D	
Grit	D126	
Overall length	150 mm	
Type of product	Riffler file	

### **User data**

	Suitability	<b>V</b> <sub>c</sub>	ISO code
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		

Steel < 60 HRC	suitable	
Steel < 67 HRC	suitable	
Carbide (HM)	suitable	
INOX	suitable	
Ti	suitable	
GG(G)	suitable	
Plastic, GRP	suitable	
Stone	suitable only under restricted conditions	