

## Diamond wet stone in a leather case, Abrasive media code / grit $\mu\text{m}$ : D25



### Order data

Order number	559100 D25
GTIN	2050001025418
Item class	56Z

### Description

**Version:**

**Evenly distributed diamond coating**, bonded in a layer of nickel. **Virtually unlimited life!**

**Application:**

**For sharpening and honing** tools for metal and woodworking. Suitable for steel, HSS, and carbide. For small or pointed tools use the side without holes in the face.

**Not suitable for filing.**

Handy size; very suitable for honing sharp edges of carbide cutters. For fine surfaces for finish grinding.

**Note:**

**Do not use dry, use with water or paraffin.**

### Technical description

Grit designation	fine
Grinding media	Diamond
Grinding medium code	D
Length	115 mm
Width	25 mm
Height	3 mm
Packaging	Leather case
Type of product	Whetstone

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Alu Mg	suitable		
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
Carbide (HM)	suitable		
INOX	suitable		
Ti	suitable		
GG(G)	suitable		
CuZn	suitable		
Plastic, GRP	suitable		
Stone	suitable		
Uni	suitable		
wet maximum	suitable		