



Diamond riffler file, 150 mm Grit D126 (medium) general-purpose, Type: 4



Order data

Order number	529650 4
GTIN	4007220017180
Item class	53B

Description

Version:

Shape similar to No. 528050, but covered at both ends with diamond powder of uniform grit.

Application:

For precision finishing of form tools made of **hardened steel** or **carbide**.

Minimum pressure in use.

Technical description

Cross-section with coating	3 mm
Shape description	round
Coating length	25 mm
Grinding media	Diamond
Grinding medium code	D
Grit	D126
Overall length	150 mm
Type of product	Riffler file

User data

	Suitability	V _c	ISO code
Steel < 1400 N/mm ²	suitable		
Steel < 55 HRC	suitable		

Steel < 60 HRC	suitable
Steel < 67 HRC	suitable
Carbide (HM)	suitable
INOX	suitable
Ti	suitable
GG(G)	suitable
Plastic, GRP	suitable
Stone	suitable only under restricted conditions