Garant

Diamond grinding points galvanic D126, D, Shape: G0307



Order number	552700 G0307		
GTIN	4045197157249		
Item class	51E		

Description

Version:

Precision ground points with **diamond coating.** Very free-cutting and very long service life due to **galvanic nickel bonding.**

Application:

For hand-held use, on industrial robots or internal cylindrical grinding machines and CNC grinding machines for **finish grinding** of bores, radii, contours, and for **deburring and chamfering.**

Diamond grinding points for carbide, technical ceramic, grey cast iron and spheroidal graphite iron, glass, CRP/GRP.

Recommended circumferential speeds: Diamond dry 8-18 m/s, diamond wet 15-25 m/s. **Note:**

See No. 559000 for diamond wet stones; see No. 529150 for diamond files.

Technical description

Head Ø	3 mm
Shape description	Pointed arch

Overall length	50 mm		
Shank Ø	3 mm		
Head length	7 mm		
Grinding media	Diamond		
Grinding medium code	D		
Type of product	Grinding point		

User data

	Suitability	V _c	ISO code
Carbide (HM)	suitable	15-20 m/s	
Plastic, GRP	suitable	15-20 m/s	
Stone	suitable	15-20 m/s	
wet maximum	suitable		
dry	suitable only under restricted conditions		