



## Rough grinding disc Basic\* "2 in 1", Disc Ø×disc width: 115X6mm



### Order data

Order number	560600 115X6
GTIN	9009012228588
Item class	53T

### Description

#### Version:

General-purpose rough grinding discs for surface and edge grinding of **steel and stainless steel**.

**Specification: A30Q-BF.**

### Technical description

Bore Ø	22.23 mm
Disc thickness	6 mm
maximum speed	13300 min <sup>-1</sup>
Disc Ø	115 mm
Grinding medium code	A
Specification	A30-BF
Iron, sulphur and chlorine constituents	< 0.1 %
recommended approach angle	20-30 degrees

optimised for material	Steel
optimised for material	INOX
maximum circumferential speed	80 m/s
Type of product	Rough grinding wheel

## User data

	Suitability	$V_c$	ISO code
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
INOX	suitable only under restricted conditions		
Ti	suitable only under restricted conditions		
GG(G)	suitable only under restricted conditions		
Plastic, GRP	suitable only under restricted conditions		
Uni	suitable only under restricted conditions		
dry	suitable		