# TROLD

### Cutting disc PREMIUM\*\*\*, Disc Ø: 125mm



# Order data

| Order number | 563250 125    |  |  |
|--------------|---------------|--|--|
| GTIN         | 9003176370671 |  |  |
| Item class   | 53T           |  |  |

### Description

#### Version:

High-performance hard cutting disc with very long service life, specially for sheet steel, steel profiles and tubes.

Unsuitable for stainless steels (Fe, S and Cl content > 0.1 aggregate %).

#### **Application:**

For freehand cutting using electric and pneumatic angle grinders with maximum 80 m/s peripheral cutting speed  $v_c$ .

#### Specification:

#### A30S-BFXA.

#### Note:

The disc thickness should be at least 20% of the material thickness to be cut.

## **Technical description**

| Bore Ø            | 22.23 mm                |  |  |
|-------------------|-------------------------|--|--|
| Shape description | flat                    |  |  |
| maximum speed     | 12200 min <sup>-1</sup> |  |  |

| Disc thickness                | 2 mm           |  |  |
|-------------------------------|----------------|--|--|
| Shape                         | 41             |  |  |
| Specification                 | A30S-BFXA      |  |  |
| Disc Ø                        | 125 mm         |  |  |
| for material thicknesses      | 6 - 10 mm      |  |  |
| Grinding medium code          | А              |  |  |
| recommended approach angle    | 90 degrees     |  |  |
| optimised for material        | HSS            |  |  |
| Propulsive equipment          | Angle grinders |  |  |
| maximum circumferential speed | 80 m/s         |  |  |
| Type of product               | Cutting disc   |  |  |

# User data

|                                | Suitability                               | V <sub>c</sub> | ISO code |
|--------------------------------|---|----------------|----------|
| Steel < 900 N/mm <sup>2</sup>  | suitable                                  |                |          |
| Steel < 1400 N/mm <sup>2</sup> | suitable                                  |                |          |
| Steel < 55 HRC                 | suitable                                  |                |          |
| Steel < 60 HRC                 | suitable                                  |                |          |
| Steel < 67 HRC                 | suitable                                  |                |          |
| GG(G)                          | suitable only under restricted conditions |                |          |
| dry                            | suitable                                  |                |          |