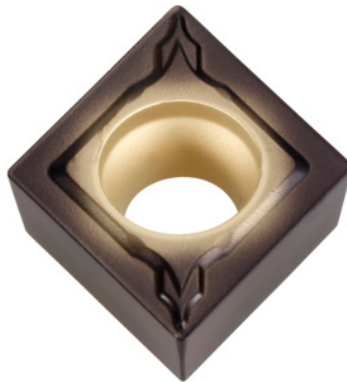


**Garant****CCMT 09T308, Grade: HB7010-1**

## Order data

Order number	260060 HB7010-1
GTIN	4045197852830
Item class	21G

## Description

CCMT 09T308 HB7010-1 Grade: HB7010-1  
Chip breaker: SS  
Tolerance: M  
Cutting depth  $a_p$ : 0.2 - 2.5 mm  
Feed  $f$ : 0.05 - 0.25 mm/rev.  
Cutting speed  $v_c$  main application: 150 - 500 m/min

## Technical description

Cutting conditions	continuous
Corner radius	0.8 mm
Cutting depth $a_p$	0.2 - 2.5 mm
Cutting speed $v_c$ main application	150 - 500 m/min
Grade	HB7010-1
Feed $f$	0.05 - 0.25 mm/rev.

Chip breaker	SS
Main application	P
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T308
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning