


**CCMT 060202 wiper, Grade: PV720**

**Order data**

Order number	260093 PV720
GTIN	4960664753703
Item class	25E

**Technical description**

Cutting conditions	continuous
Feed f	0.05 - 0.25 mm/rev.
Cutting speed $v_c$ main application	60 - 270 m/min
Cutting depth $a_p$	0.5 - 2.5 mm
Main application	P
Corner radius	0.2 mm
Chip breaker	WP
Grade	PV720
Finishing/roughing assignment	Finishing
Tool material	Cermet
ISO code indexable insert	CCMT 060202
Number of changes/inserts	2

Tolerance	M
Type of product	Indexable insert for turning