


CCMT 060202 wiper, Grade: CA525

Order data

Order number	260093 CA525
GTIN	4960664753307
Item class	25E

Description

CCMT 060202 wiper CA525 Grade: CA525
 Chip breaker: WP
 Tolerance: M
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.05 - 0.25 mm/rev.
 Cutting speed v_c main application: 80 - 330 m/min

Technical description

Cutting conditions	slightly interrupted
Main application	P
Cutting depth a_p	0.5 - 2.5 mm
Grade	CA525
Corner radius	0.2 mm
Feed f	0.05 - 0.25 mm/rev.
Chip breaker	WP

Cutting speed v_c main application	80 - 330 m/min
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 060202
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning