

**CCMT 060204 wiper, Grade: PV720****Order data**

Order number	260094 PV720
GTIN	4960664753710
Item class	25E

Technical description

Cutting depth a_p	0.5 - 2.5 mm
Main application	P
Corner radius	0.4 mm
Feed f	0.05 - 0.25 mm/rev.
Cutting conditions	continuous
Cutting speed v_c main application	60 - 270 m/min
Grade	PV720
Chip breaker	WP
Finishing/roughing assignment	Finishing
Tool material	Cermet
ISO code indexable insert	CCMT 060204
Number of changes/inserts	2

Tolerance	M
Type of product	Indexable insert for turning