

**CCMT 060204 wiper, Grade: CA525****Order data**

Order number	260094 CA525
GTIN	4960664753314
Item class	25E

Description

CCMT 060204 wiper CA525 Grade: CA525

Chip breaker: WP

Tolerance: M

Cutting depth a_p : 0.5 - 2.5 mm

Feed f : 0.05 - 0.25 mm/rev.

Cutting speed v_c main application: 80 - 330 m/min

Technical description

Chip breaker	WP
Cutting speed v_c main application	80 - 330 m/min
Feed f	0.05 - 0.25 mm/rev.
Corner radius	0.4 mm
Cutting conditions	slightly interrupted
Cutting depth a_p	0.5 - 2.5 mm
Grade	CA525

Main application	P
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 060204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning