


**CCMT 060204 wiper, Grade: PR1425**

**Order data**

Order number	260094 PR1425
GTIN	4960664753512
Item class	25E

**Description**

CCMT 060204 wiper PR1425 Grade: PR1425  
 Chip breaker: WP  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 1 mm  
 Feed  $f$ : 0.03 - 0.12 mm/rev.  
 Cutting speed  $v_c$  main application: 100 - 150 m/min

**Technical description**

Corner radius	0.4 mm
Grade	PR1425
Cutting depth $a_p$	0.5 - 1 mm
Chip breaker	WP
Main application	M
Feed $f$	0.03 - 0.12 mm/rev.
Cutting speed $v_c$ main application	100 - 150 m/min

Cutting conditions	continuous
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 060204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning