

**CCMT 09T304 wiper, Grade: PV720****Order data**

Order number	260099 PV720
GTIN	4960664753727
Item class	25E

**Technical description**

Cutting depth $a_p$	0.5 - 2.5 mm
Main application	P
Cutting conditions	continuous
Chip breaker	WP
Feed $f$	0.05 - 0.25 mm/rev.
Corner radius	0.4 mm
Cutting speed $v_c$ main application	60 - 270 m/min
Grade	PV720
Finishing/roughing assignment	Finishing
Tool material	Cermet
ISO code indexable insert	CCMT 09T304
Number of changes/inserts	2

Tolerance	M
Type of product	Indexable insert for turning