


**CCMT 09T304 wiper, Grade: CA510**

**Order data**

Order number	260099 CA510
GTIN	4960664753123
Item class	25E

**Description**

CCMT 09T304 wiper CA510 Grade: CA510

Chip breaker: WP

Tolerance: M

Cutting depth  $a_p$ : 0.5 - 2.5 mm

Feed  $f$ : 0.05 - 0.25 mm/rev.

Cutting speed  $v_c$  main application: 140 - 450 m/min

**Technical description**

Cutting conditions	continuous
Grade	CA510
Cutting speed $v_c$ main application	140 - 450 m/min
Feed $f$	0.05 - 0.25 mm/rev.
Chip breaker	WP
Main application	P
Cutting depth $a_p$	0.5 - 2.5 mm

Corner radius	0.4 mm
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning