

**CCMT 09T304 wiper, Grade: CA515****Order data**

Order number	260099 CA515
GTIN	4960664753222
Item class	25E

Description

CCMT 09T304 wiper CA515 Grade: CA515
Chip breaker: WP
Tolerance: M
Cutting depth a_p : 0.5 - 2.5 mm
Feed f : 0.05 - 0.25 mm/rev.
Cutting speed v_c main application: 110 - 380 m/min

Technical description

Grade	CA515
Cutting depth a_p	0.5 - 2.5 mm
Cutting conditions	continuous
Main application	P
Chip breaker	WP
Cutting speed v_c main application	110 - 380 m/min
Corner radius	0.4 mm

Feed f	0.05 - 0.25 mm/rev.
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning