


**CCMT 09T304 wiper, Grade: CA525**

**Order data**

Order number	260099 CA525
GTIN	
Item class	25E

**Technical description**

Cutting depth $a_p$	0.5 - 2.5 mm
Corner radius	0.4 mm
Grade	CA525
Feed $f$	0.05 - 0.25 mm/rev.
Cutting conditions	slightly interrupted
Chip breaker	WP
Main application	P
Cutting speed $v_c$ main application	80 - 330 m/min
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T304
Number of changes/inserts	2

Tolerance	M
Type of product	Indexable insert for turning