

**CCMT 09T304 wiper, Grade: PR1225****Order data**

Order number	260099 PR1225
GTIN	4960664753628
Item class	25E

**Description**

CCMT 09T304 wiper PR1225 Grade: PR1225  
Chip breaker: WP  
Tolerance: M  
Cutting depth  $a_p$ : 0.5 - 1 mm  
Feed  $f$ : 0.03 - 0.15 mm/rev.  
Cutting speed  $v_c$  main application: 50 - 110 m/min

**Technical description**

Corner radius	0.4 mm
Cutting depth $a_p$	0.5 - 1 mm
Main application	M
Cutting speed $v_c$ secondary application	50 - 150 m/min
Cutting speed $v_c$ main application	50 - 110 m/min
Grade	PR1225
Feed $f$	0.03 - 0.15 mm/rev.

Chip breaker	WP
Cutting conditions	slightly interrupted
Secondary application	P
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning