


CCMT 09T308 wiper, Grade: CA515

Order data

Order number	260100 CA515
GTIN	4960664753239
Item class	25E

Description

CCMT 09T308 wiper CA515 Grade: CA515
 Chip breaker: WP
 Tolerance: M
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.05 - 0.25 mm/rev.
 Cutting speed v_c main application: 110 - 380 m/min

Technical description

Cutting conditions	continuous
Cutting depth a_p	0.5 - 2.5 mm
Cutting speed v_c main application	110 - 380 m/min
Corner radius	0.8 mm
Main application	P
Feed f	0.05 - 0.25 mm/rev.
Chip breaker	WP

Grade	CA515
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T308
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning