


**DC.T 070204, Grade: PDL025**

**Order data**

Order number	260382 PDL025
GTIN	
Item class	25E

**Technical description**

Feed f	0.03 - 0.15 mm/rev.
Cutting conditions	slightly interrupted
Grade	PDL025
Cutting speed $v_c$ main application	100 - 300 m/min
Cutting depth $a_p$	0.5 - 2.5 mm
Chip breaker	MFP-SK
Main application	N
Corner radius	0.4 mm
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCGT 070204
Number of changes/inserts	2

Tolerance	G
Type of product	Indexable insert for turning