

**DCMX 070204 Wiper, Grade: PV720****Order data**

Order number	260383 PV720
GTIN	4960664753741
Item class	25E

**Technical description**

Cutting speed $v_c$ main application	60 - 270 m/min
Feed $f$	0.05 - 0.25 mm/rev.
Cutting depth $a_p$	0.5 - 1.5 mm
Main application	P
Chip breaker	WP
Cutting conditions	continuous
Grade	PV720
Finishing/roughing assignment	Finishing
Tool material	Cermet
ISO code indexable insert	DCMX 070204
Number of changes/inserts	2
Tolerance	M

Type of product

Indexable insert for turning