



## DCMX 070204 Wiper, Grade: CA510



### Order data

|              |               |
|--------------|---------------|
| Order number | 260383 CA510  |
| GTIN         | 4960664753147 |
| Item class   | 25E           |

### Description

DCMX 070204 Wiper CA510 Grade: CA510

Chip breaker: WP

Tolerance: M

Cutting depth  $a_p$ : 0.5 - 1.5 mm

Feed  $f$ : 0.05 - 0.25 mm/rev.

Cutting speed  $v_c$  main application: 140 - 450 m/min

### Technical description

|                                      |                     |
|--------------------------------------|---------------------|
| Cutting depth $a_p$                  | 0.5 - 1.5 mm        |
| Main application                     | P                   |
| Grade                                | CA510               |
| Chip breaker                         | WP                  |
| Feed $f$                             | 0.05 - 0.25 mm/rev. |
| Cutting conditions                   | continuous          |
| Cutting speed $v_c$ main application | 140 - 450 m/min     |

|                               |                              |
|-------------------------------|------------------------------|
| Finishing/roughing assignment | Finishing                    |
| Tool material                 | Carbide                      |
| ISO code indexable insert     | DCMX 070204                  |
| Number of changes/inserts     | 2                            |
| Tolerance                     | M                            |
| Type of product               | Indexable insert for turning |