TROLD

Cutting disc PREMIUM***, Disc Ø: 125mm



Order data

Order number	563200 125		
GTIN	9003178723390		
Item class	53T		

Description

Version:

Aggressive cutting disc (low hardness grade Q) for **universal use on stainless steel and steel** with long service life and high stability.

Application:

For freehand cutting using electric and pneumatic angle grinders with maximum 80 m/s peripheral cutting speed v_c .

Specification:

A30Q-BFXA.

Note:

The disc thickness should be at least 20% of the material thickness to be cut.

Technical description

maximum speed	12200 min ⁻¹		
Disc thickness	2.5 mm		
Bore Ø	22.23 mm		
Shape	41		

Shape description	flat		
Specification	A30Q-BFXA		
Disc Ø	125 mm		
for material thicknesses	7.5 - 12.5 mm		
Grinding medium code	А		
Iron, sulphur and chlorine constituents	< 0.1 %		
recommended approach angle	90 degrees		
optimised for material	HSS		
optimised for material	Steel		
Propulsive equipment	Angle grinders		
maximum circumferential speed	80 m/s		
Type of product	Cutting disc		

User data

	Suitability	V _c	ISO code
Steel < 900 N/mm ²	suitable		
Steel < 1400 N/mm ²	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
INOX	suitable only under restricted conditions		
Ti	suitable only under restricted conditions		
GG(G)	suitable only under restricted conditions		
Plastic, GRP	suitable only under restricted conditions		
dry	suitable		