



## High feed rate milling cutter MFH mini, with bore, $\varnothing D$ / number of effective cutting edges Z: 52/8mm



### Order data

Order number	221965 52/8
GTIN	2050001929990
Item class	250

### Technical description

Cutting edge $\varnothing D_c$	52 mm
Mounting bore $\varnothing$	22 mm
Overall length $L_{tot}$	40 mm
Through-coolant	yes
maximum cutting depth $a_{p\ max}$	1 mm
Insert screw	229713 (8IP; 1.2 Nm)
suitable indexable insert	LOGU 0303..
$\varnothing D_3$	45 mm
Number of cutting edges Z	8
Circular interpolation milling $\varnothing D_{min}$	97 mm
Circular interpolation milling $\varnothing D_{max}$	102 mm

Ramping length L for $\alpha_{\max}$	43.3 mm
Ramping angle $\alpha_{\max}$	0.4 degrees
Setting angle $\kappa$	15 degrees
Fz Helix	0.8
Shank type	with bore
Milling application	Circular milling
Milling application	Plunging
Milling application	Ramping
Machining strategy	HPC
Type of product	Copy mill

## Accessories

Clamping screw	229713
----------------	--------