

# Cutting disc CUBITRON™ II THIN, Disc Ø: 125mm



## **Order data**

Order number	563320 125
GTIN	5902658654558
Item class	53M

## **Description**

#### **Version:**

Extremely high cutting performance and long service life thanks to **Cubitron™ II precision** ceramic grit.

Very high practicality due to very soft, cutting action requiring only low force.

## **Application:**

For very quick low-burr cutting with low thermal stress and easy ergonomic cut guidance. For freehand cutting using electric and pneumatic angle grinders with maximum 80 m/s peripheral cutting speed  $v_c$ .

## **Specification:**

A36S-BF.

#### Note:

The disc thickness should be at least 20% of the material thickness to be cut.

## **Technical description**

Shape description	flat
Disc thickness	1.6 mm

Bore Ø	22.23 mm	
maximum speed	12200 min <sup>-1</sup>	
Shape	41	
Specification	A36S-BF	
Disc Ø	125 mm	
Series	Cubitron™II	
for material thicknesses	7.7 - 8 mm	
Grinding media	Cubitron™II	
Grinding medium code	Ceramic	
Iron, sulphur and chlorine constituents	< 0.1 %	
recommended approach angle	90 degrees	
optimised for material	erial Steel	
optimised for material	HSS	
Propulsive equipment	Angle grinders	
maximum circumferential speed	80 m/s	
Type of product	Cutting disc	

# **User data**

	Suitability	<b>V</b> <sub>c</sub>	ISO code
Alu Mg	suitable only under restricted conditions		
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
INOX	suitable		
Ti	suitable		

GG(G)	suitable only under restricted conditions
CuZn	suitable only under restricted conditions
Plastic, GRP	suitable only under restricted conditions
dry	suitable