

# Burr, coated Z 4 – fine, diamond cut, Carbide TiAlN, Type: D0807



### **Order data**

Order number	540560 D0807		
GTIN	4027497275083		
Item class	56L		

## **Description**

#### **Version:**

Shank Ø 6 mm.

LUKAS burrs are manufactured from high performance carbide grades with high wear resistance and maximum cutting edge stability, using only the latest CNC machines. Steel shanks are used when the head diameter is larger than the shank diameter, otherwise they are made from solid carbide.

Additional TiAIN coating for longer working life and temperature resistance.

For high thermal and mechanical loadings (Heavy Duty). **Ball shape** (KUD)

#### **Application:**

Suitable for use with power tools and industrial robots, on almost all materials. For deburring, edge breaking, cleaning, weld and surface preparation.

## **Technical description**

Tooth type abbreviation	Z4		
Toothing grit designation	fine		
Head ∅	8 mm		
Shape description	ball		
Overall length	47 mm		
Shape	D0807		
Type of cut	staggered teeth		
Shank Ø	6 mm		
Head length	7 mm		

Series	Tooth configuration Z4		
Tool material	Carbide TiAIN		
Coating	TiAIN		
Type of product	Burr		

## **User data**

	Suitability	$\mathbf{V}_{c}$	ISO code
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable only under restricted conditions		
INOX	suitable		
Ti	suitable		