

Garant

Solid carbide NC machine reamer Configurable, TiAlN, Nominal Ø DC: 15mm



Order data

Order number	164344 15
GTIN	4045197857712
Item class	10N

Description

Version:

Version suitable for NC DIN 8093-2 with straight shank Ø for **standard chucking** especially in **hydraulic chucks** or **high precision collet chucks**. This ensures **very high concentricity** and **process reliability**,

The use of GARANT-NC reamers eliminates the need to procure special collets. With long flutes and left-hand helix.

Reamers finish ground to match your specification.

Application:

For reaming through holes, as the chips are evacuated in the cutting direction. Lead taper is suitable also for blind holes.

Note:

For H7 fit see No. 164340 and 164341.

Technical description

Number of cutting edges Z	8
Feed f in steel < 1100 N/mm ²	0.18 mm/rev.
Flute length L _c	50 mm
Overhang L ₁	112 mm
Overall length L	162 mm
Nominal Ø D _c	15 mm
Shank tolerance	h6
Ø range	14.01 - 15.2 mm

Shank $\varnothing D_s$	16 mm
Reaming oversize in diameter	0.2 - 0.3 mm
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 8093
Through-coolant	no
Shank	DIN 6535 HA to h6
Application for type of drilling	for through hole
Colour ring	green
Type of product	Phillips bit

User data

	Suitability	V_c	ISO code
Aluminium	suitable	35 m/min	N
Aluminium (short chipping)	suitable	30 m/min	N
Alu > 10% Si	suitable only under restricted conditions	25 m/min	N
Steel < 500 N/mm ²	suitable	30 m/min	P
Steel < 750 N/mm ²	suitable	25 m/min	P
Steel < 900 N/mm ²	suitable	20 m/min	P
Steel < 1100 N/mm ²	suitable	15 m/min	P
Steel < 1400 N/mm ²	suitable	10 m/min	P
INOX < 900 N/mm ²	suitable	15 m/min	M
INOX > 900 N/mm ²	suitable	12 m/min	M
Ti > 850 N/mm ²	suitable only under restricted conditions	10 m/min	S
GG(G)	suitable	10 m/min	K
CuZn	suitable	25 m/min	N
Uni	suitable		

wet maximum

suitable